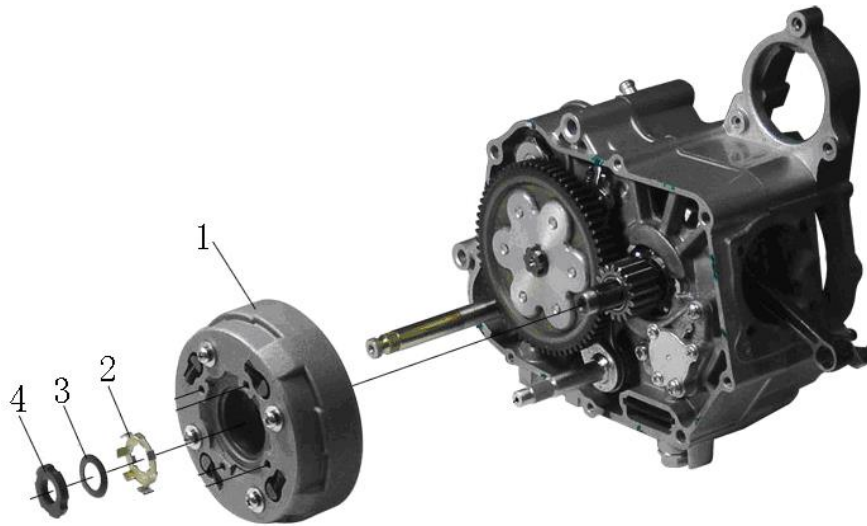
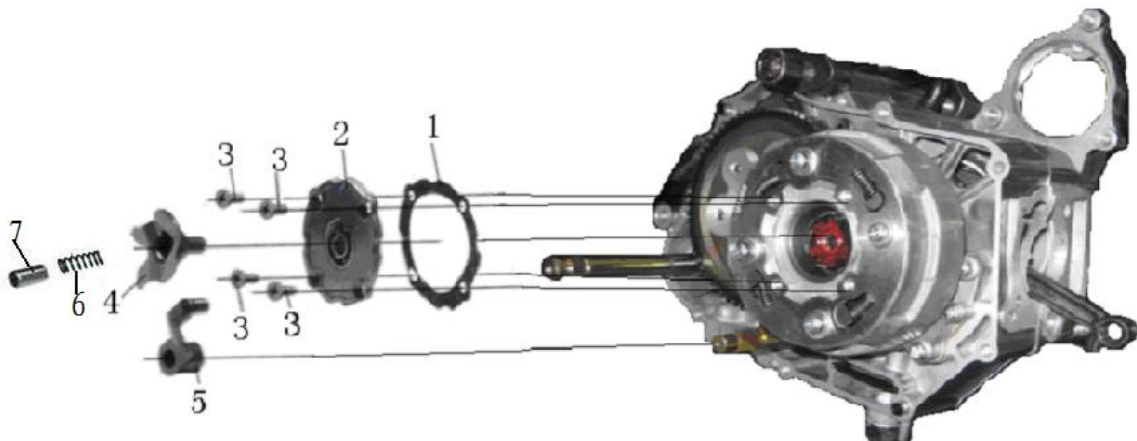


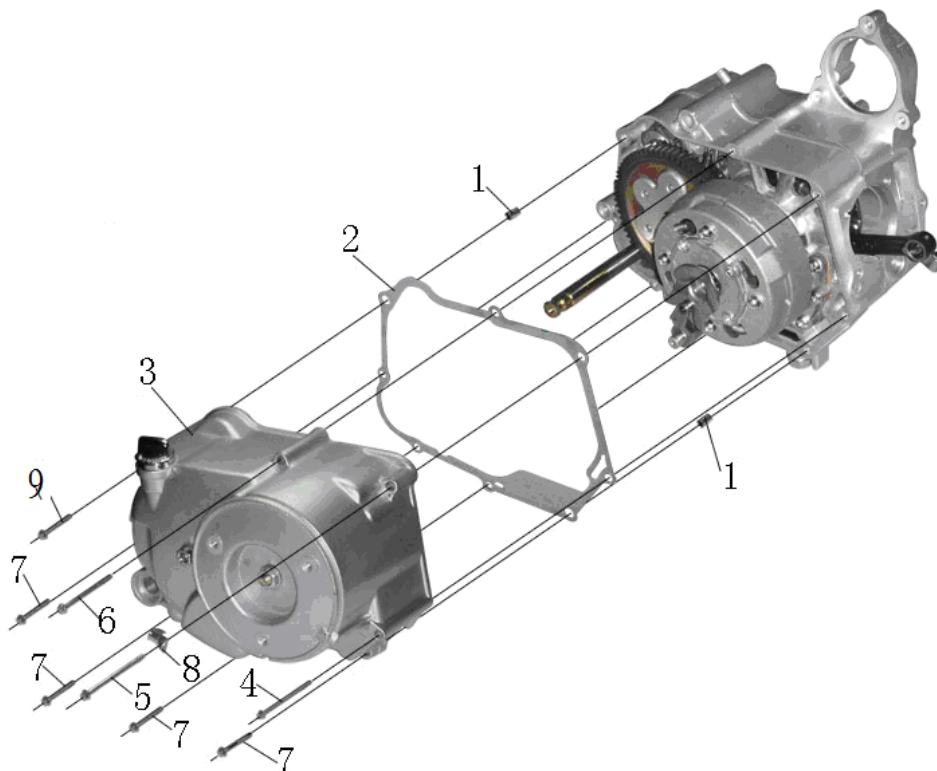
125 instruction



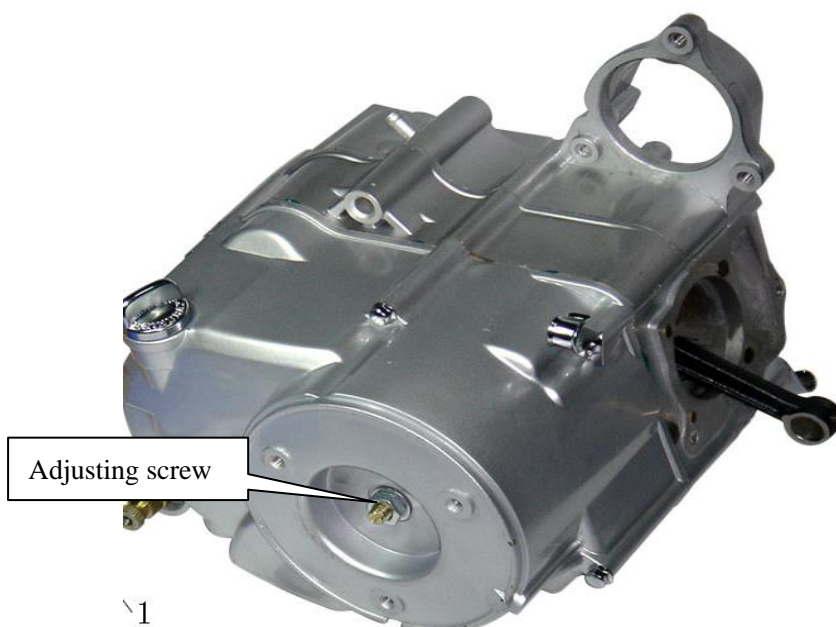
1. Clutch: Make sure part 1 and the crankshaft spline are aligned to the crankshaft, and then turn the driven gear to make the clutch and the active tooth combine into place;
- 2, assemble lock nut: take part 2 on the crankshaft, check card slot back down and the card within the grooves, then take part 3 on the crankshaft, take 4 manual screwing in the crankshaft 2-3 thread, a convex upward. Part 3 and 4 chamfering big ends up.
- 3, fastening clutch: assistive devices trapping on the connecting rod, connecting rod card board fixed torque guns and four jaw spear to fasten part 4. The fastening torque of part 4 is $38 \sim 45 \text{ N}\cdot\text{m}$, with flat mouth screwdriver after fastening part 2 check card back into the 4 check back slot to prevent exit



1. Install the cover: part 1 and part 2 holes to the hole, install on the clutch and align the screw holes. part 1 should be not damaged and the mounting holes shall not be misaligned;
2. Tighten the end cover: take part 3 and install it in a diagonal manner and tighten it with a pneumatic gun, with a torque value of $4 \sim 7 \text{ N}\cdot\text{m}$;
3. Install the CAM plate: install the part 4 on the part 2, and insert part 6 and 7 into the part 4



1. Install the positioning pin: take part 1 into the positioning pin hole of the right box, and take part 2 on the right crankshaft box. Part 2 cannot fold or damage;
- 2, right cover: take 3 check follower of the clutch is installed in place, and then set on the start shaft aligned with locating pin on right box body flat on the right box body, the hands of assembly tight or rubber hammer tapping in place;
3. Install bolts: part 4 to part9 in the corresponding screw holes.
4. Fastening bolt: pre-tighten a positioning pin bolt with a fixed torque gun, then tighten the second positioning pin bolt, tighten the remaining bolts, and tighten the pre-tensioned positioning bolt; Tightening torque value 8-12n •m.



1. Adjust the clutch: loosen the nut with the plum wrench first, and then adjust the adjusting bolt to the adjusting bolt. After turning it counterclockwise, turn clockwise to 1/4 turn.
2. Tighten the adjusting nut: adjust adjustment screw is taken, and the M8 nut is fastened with a plum spanner. M8 nut moment value 18-22n. M.